Work Order ID 56956

March 15, 2010 1:56:21 PM

Item	ID:	D391

D3912-3

Revision ID:

Item Name:

Eyebolt Block

Start Date:

16/03/2010

Start Qty: 14.00

Required Date: 26/03/2010_ Req'd Qty: 14.00

QC:

Approvals:

Sequence ID/

Reference:

Process Plan:

Operation

Description

Date: Date:

Tooling:

0.00

Accept

SPC (Y/N):

Set Up/ **Run Hours**

Draw Number

Cust Item ID:

Customer:

Date:

Date:

Draw Rev.

~ Plan Code

Accept Qty

14

Reject **Qty**

Run

Setup Start

Stop

Start

Stop

Reject Number Stamp

Insp.

Work Center ID Draw Nbr

Revision Nbr

Α

D3912

100

Bandsaw

Jeaspa Bandsaw

Memo

Cut blanks as per folio

CUT BLANK 2.50" LONG

0.00

81/60/01

0.00

110 HAAS 1

HAAS CNC vertical machine #1

Memo

0.00 MACHINE AS PER FOLIO FA870 AND DWG

FOLIO REV: DWG REV:

DEBURR

Work Order ID 56956

March 15, 2010 1:56:22 PM

Item ID:

D3912-3

Revision ID:

Item Name: Eyebolt Block

Start Date: 16/03/2010

Start Qty: 14.00

Req'd Qty: 14.00 **Required Date: 26/03/2010**

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Date: Date: **Tooling:**

SPC (Y/N):

Date:

Date:

Run

Start

Stop



Sequence ID/ **Work Center ID**

120

Quality Control

Operation **Description**

QC2- Inspect parts off machine FAI/FAIB

Memo

Set Up/ **Run Hours**

0.00

0.00

Number

Draw

Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

130

Quality Control

QC8- Inspect parts - second check

Memo

1.8 10/03/22

160

Packaging Packaging

Identify as per dwg & Stock Location: 57 096

0.00

Memo

0.00

(110/2/23 (14)

Work Order ID 56956

March 15, 2010 1:56:22 PM

Item ID:

D3912-3

Revision ID:

Item Name:

Eyebolt Block

Start Date: Required Date: 26/03/2010

16/03/2010

QC:

Start Qty: 14.00 Req'd Qty: 14.00

Accept

Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Date:

Date:

Run

Start

Stop

Sequence ID/

Work Center ID

170

Memo

QC21- Final Inspection - Work Order Release

0.00

Run Hours

Draw Draw Number Rev.

Plan Accept Qty Code

Reject Qty

Reject Number Stamp

Insp.

Quality Control

0.00

10103/24 X

Picklist Print

March 15, 2010 1:56:21 PM

Work Order ID: 56956

Parent Item:

D3912-3

Parent Item Name: Eyebolt Block

Component Item ID/

M303B1.000X1.000

Item ID

Replacement Mfg/

Comments:

Item Name

IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Purch



Start Date: 16/03/2010

Required Date: 26/03/2010

Start Qty: 14.00

Remaining

Required Qty: 14.00

Date

Issued

Qty

No

Primary Bin Item Location Last Location

Route Seq ID

100

Unit of Qty on Measure Hand

Qty To Pick Issued 36.8000

3.0653

Purchased

303 BAR 1" X 1"

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	36.8		_
113341	11.8		_
113719	25	MVV=	

Status

DART AEROSPACE LTD	Work Order:	7 56956
Description: EMEBOLT Lack	Part Number:	D3912
Inspection Dwg: Rev:		Page 1 of 1

	FIRST	ARTICLE IN	SPECTIO	N CHE	CKLIST		
	X	First Artic	:le	Proto	type		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Col	mments
,800	10.0 - ,010	-795					
. 400	1/01	.401					
1.00	4/030	.992					
.816	+.015 -0.0	1516					
2-30	+/030	2.303		_			
- 38	1/- 030	. 38					
1.500 x	1/- 1010	1.500		٠			
- 500	+/-1010	.500					
.129 8	+.005001	- 129					
	+/030	. 497					
. 750	+0.0020						1,
R. 125	1010	R. 125					
. 500	+/010	-805					
1.13	+1030	R. 13					
. 63	11030	. 63					
,					- , ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
				-		-	
						<u> </u>	
							* W
V					-		
	2	İ			<u></u>	1	
Measured by:		Audited by:			Prototype Approval:		N/A
Date: 10. 3. 22		Date: 10/03/27		7,	Date: N/A		N/A
Rev Date	Change	· · · · · · · · · · · · · · · · · · ·	/ /		Re	vised by	Approved
A Date	New Issue					/JLM	7.55.0.04

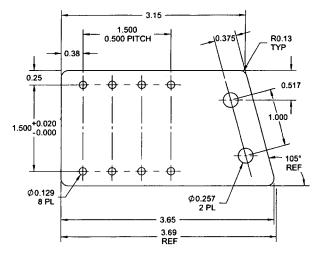
0.800+0.000 2.30 Ø0.129 THRU 1.500 --- 0.400 ·-0.500 PITCH 0.50 REF 1.00 0.750 +0.000 0.500 R0.13 R0.125 0.516+0.015 0.63

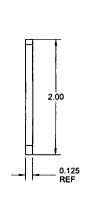
D3912-3 EYEBOLT BLOCK

NOTES: 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 REF DART SPEC M303B OR M304B

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240 REF DART SPEC M303S11GA OR M304S11GA

- 2) FINISH: NONE
- 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: ID AT ASSEMBLY
 7) WEIGHT -3: 0.30 lbs
 -5: 0.24 lbs





D3912-5 EYEBOLT PLATE

56956

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	0	DRAWING NO.	REV. A
MFG. APPR.	94	D3912 SHEE	T 3 OF 3
APPROVED	AM.	TITLE	SCALE
DE APPR.	-44	EYEBOLT RECEIVER ASSY	NTS
DATE 10.0	03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THE DOCUMENT IS PRINCE AND COMPIDENCE, AND EMPRISO IN THE EXPRESS CONSTRON HAVE IT OF THE USE ON ANY PURPOSE OF COME OF SCHOOLAND CHIPT TO ANY OTHER RESIDENCE WHICH THE CONTROL OF THE CONTROL OF THE RESIDENCE WHICH THE CONTROL OF THE CONTROL OF THE RESIDENCE WHICH THE CONTROL OF THE CONTROL OF THE RESIDENCE WHICH THE CONTROL OF THE CONTROL OF THE RESIDENCE WHICH THE CONTROL OF THE CON	